

## 1. Identification

<b>Product identifier</b>	<b>KE-347-T</b>
<b>Other means of identification</b>	
<b>Sales Code</b>	1878S0
<b>Recommended use</b>	RTV rubbers RTV rubber for electrical, electronic and general industry (gluing and sealing)
<b>Recommended restrictions</b>	Industrial use only.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Name</b>	Shin-Etsu Silicones of America, Inc.
<b>Address</b>	1150 Damar Drive, Akron, OH 44305 USA
<b>Contact</b>	Regulation compliance group
<b>Telephone Number</b>	+1-330-630-9860
<b>Fax Number</b>	+1-330-630-9855
<b>Emergency Phone Number</b>	Chemtrec: +1-800-424-9300 (Within US) Chemtrec: +1-703-527-3887 (Outside US)

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

\*Hazards not stated here are "Not classified", "Not applicable" or "Classification not possible".

### Label elements



**Signal word** Warning

**Hazard statement** Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation.

### Precautionary statement

**Prevention** Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

**Response** In case of fire: Use water fog, foam, dry chemical powder or carbon dioxide(CO2) to extinguish. IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

**Storage** Store in a well-ventilated place. Keep cool.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** None.

**Substance(s) formed under the condition of use** This product reacts with water , moisture or humid air to evolve following compounds:  
Acetone

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Alkenoxysilane*		Proprietary*	5 - < 10
Alkoxysilane*		Proprietary*	< 1
Organosilane*		Proprietary*	< 1

#### Decomposition

Chemical name	CAS number	%
Acetone	67-64-1	

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. For minor skin contact, avoid spreading material on unaffected skin. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Eye contact</b>	Rinse immediately with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention immediately.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	By heating and fire, harmful vapors/gases may be formed. Nitrogen oxides. (corrosive)
<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet, gloves, rubber boots, and self-contained breathing apparatus.
<b>Fire-fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>General fire hazards</b>	Flammable liquid and vapor.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Do not touch or walk through spilled material. Ventilate closed spaces before entering them. Wear appropriate personal protective equipment.
<b>Methods and materials for containment and cleaning up</b>	ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.  Large Spills: Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.  Small Spills: Clean surface thoroughly to remove residual contamination.  Never return spills in original containers for re-use.

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Provide adequate ventilation. Use care in handling/storage. DO NOT handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Take precautionary measures against static discharges. Use personal protective equipment as required. Wash hands thoroughly after handling. Do not breathe mist or vapor. Avoid contact with skin. Avoid contact with eyes. Avoid prolonged exposure.

**Conditions for safe storage, including any incompatibilities** Keep away from heat, sparks and open flame. Store in cool place. Store in a well-ventilated place. Keep container tightly closed. Keep out of the reach of children. Store in a cool, dry place out of direct sunlight. Keep in original container.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Decomposition	Type	Value
Acetone (CAS 67-64-1)	PEL	2400 mg/m3 1000 ppm

#### US. ACGIH Threshold Limit Values

Decomposition	Type	Value
Acetone (CAS 67-64-1)	STEL	750 ppm
	TWA	500 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Decomposition	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m3 250 ppm

### Biological limit values

#### ACGIH Biological Exposure Indices

Decomposition	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	50 mg/l	Acetone	Urine	*

\* - For sampling details, please see the source document.

### Exposure guidelines

#### US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants

TOLUENE; TOLUOL (CAS 108-88-3) Can be absorbed through the skin.

#### US. Minnesota Hazardous Substances List (Minn. Rules 5206.0400).

Toluene (CAS 108-88-3) Skin designation applies.

**Appropriate engineering controls** Explosion-proof general and local exhaust ventilation. Provide eyewash station. Pay attention to ventilation such as local exhaust, mechanical and/or door open for at least 24 hours after application.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Tightly sealed safety glasses according to EN 166.

#### Skin protection

**Hand protection** Wear protective gloves.

**Other** Wear suitable protective clothing.

**Respiratory protection** If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** When using, do not eat, drink or smoke. Avoid contact with skin. Avoid contact with eyes. Wash hands before breaks and immediately after handling the product. Contaminated work clothing should not be allowed out of the workplace. Handle in accordance with good industrial hygiene and safety practice.

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## 9. Physical and chemical properties

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### Appearance

Form	Paste.
Color	Milk-white Translucent.
Odor	Acetone odor
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not applicable
Initial boiling point and boiling range	Not applicable
Flash point	77 °F (25 °C) Closed Cup
Evaporation rate	< 1 (Butyl Acetate=1)
Flammability (solid, gas)	Not available.

### Upper/lower flammability or explosive limits

Flammability limit - lower (%)	> 2.1 % v/v [Acetone]
Flammability limit - upper (%)	< 13.0 % v/v [Acetone]
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.

Vapor pressure Negligible ( 25 °C )

Vapor density > 1 (air=1)

Relative density 1.04 ( 25 °C )

### Solubility(ies)

Solubility (water) Not soluble

Partition coefficient (n-octanol/water) Not applicable

Auto-ignition temperature Not available.

Decomposition temperature Not available.

Viscosity 55 Pa·s ( 25 °C )

### Other information

Molecular weight Not applicable

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## 10. Stability and reactivity

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Reactivity No hazardous reaction known under normal conditions of use, storage and transport.

Chemical stability Stable at normal conditions.

Possibility of hazardous reactions Hazardous polymerization does not occur.

Conditions to avoid None known.

Incompatible materials Strong oxidizing agents. Water, moisture.

Hazardous decomposition products This product reacts with water, moisture or humid air to evolve following compounds:  
Acetone.

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product:

Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Nitrogen oxides. Formaldehyde.

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## 11. Toxicological information

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### Information on likely routes of exposure

Ingestion Expected to be a low ingestion hazard.

Inhalation No adverse effects due to inhalation are expected.

Skin contact Causes skin irritation.

Eye contact Causes serious eye irritation.

**Symptoms related to the physical, chemical and toxicological characteristics**

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

**Information on toxicological effects**

**Acute toxicity**

Components	Species	Test Results
Alkenoxysilane (CAS Proprietary)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	> 20 ml/kg
Alkoxysilane (CAS Proprietary)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	4290 mg/kg
<i>Oral</i>		
LD50	Rat	1570 - 3650 mg/kg 1780 mg/kg
Organosilane (CAS Proprietary)		
<b>Acute</b>		
<i>Oral</i>		
LD50	Rat	3.67 ml/kg
<b>Decomposition</b>	<b>Species</b>	<b>Test Results</b>

Acetone (CAS 67-64-1)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Rat	50.1 mg/l, 8 Hours
<i>Oral</i>		
LD50	Mouse	3000 mg/kg
	Rabbit	5340 mg/kg
	Rat	5800 mg/kg

**Skin corrosion/irritation** Causes visible necrosis of the skin tissue (Rabbit/60 Minutes) [Organosilane]  
SKIN-RABBIT : 5mg/24Hr SEVERE [Alkoxysilane]

**Serious eye damage/eye irritation** Causes serious eye damage. [Organosilane]  
EYE-RABBIT : 0.75mg/24Hr SEVERE [Alkoxysilane ]  
Causes serious eye irritation. [Acetone] [Acetone]

**Respiratory or skin sensitization**

**Respiratory sensitization** Not available.

**Skin sensitization** Positive (Guinea pig) [Alkoxysilane ]

**Germ cell mutagenicity** Negative(Ames Test) [Alkoxysilane]

**Carcinogenicity**

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Toluene (CAS 108-88-3) 3 Not classifiable as to carcinogenicity to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Reproductive toxicity** Not available.

**Specific target organ toxicity - single exposure** May cause damage to the following organs.  
Narcotic effects. [Acetone]

**Specific target organ toxicity - repeated exposure** Not available.

**Aspiration hazard** Not available.

**Further information** This product reacts with water , moisture or humid air to evolve following compounds:  
Acetone

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## 12. Ecological information

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### Ecotoxicity

Components		Species	Test Results
Alkoxysilane (CAS Proprietary)			
<b>Aquatic</b>			
Fish	LC50	Oryzias latipes	> 1000 mg/l, 48 hr

Decomposition		Species	Test Results
Acetone (CAS 67-64-1)			
<b>Aquatic</b>			
Crustacea	EC50	Water flea (Daphnia magna)	21.6 - 23.9 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	> 100 mg/l, 96 hours

**Persistence and degradability** Causes easily hydrolysis in water or atmosphere. [Alkoxysilane]

**Bioaccumulative potential** Not available.

**Mobility in soil** Not available.

**Other adverse effects** Not available.

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## 13. Disposal considerations

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**Disposal instructions** Follow applicable Federal, State and Local regulations.

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## 14. Transport information

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### DOT

<b>UN number</b>	UN1993
<b>UN proper shipping name</b>	Flammable liquids, n.o.s. (Alkenoxysilane)
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	3
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B1, B52, IB3, T4, TP1, TP29
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	242

### IATA

<b>UN number</b>	UN1993
<b>UN proper shipping name</b>	Flammable liquid, n.o.s. (Alkenoxysilane)
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	3L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

### IMDG

<b>UN number</b>	UN1993
<b>UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (Alkenoxysilane)
<b>Transport hazard class(es)</b>	
<b>Class</b>	3
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.

EmS

F-E, S-E\*

Special precautions for user  
Transport in bulk according to  
Annex II of MARPOL 73/78 and  
the IBC Code

Read safety instructions, SDS and emergency procedures before handling.  
This product is not intended to be transported in bulk.

DOT



IATA; IMDG



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## 15. Regulatory information

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### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### SARA 313 (TRI reporting)

### US state regulations

#### US. Massachusetts RTK - Substance List

Toluene (CAS 108-88-3)

#### US. New Jersey Worker and Community Right-to-Know Act

Toluene (CAS 108-88-3)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Toluene (CAS 108-88-3)

#### US. Rhode Island RTK

Toluene (CAS 108-88-3)

#### US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### US - California Proposition 65 - CRT: Listed date/Developmental toxin

Toluene (CAS 108-88-3)

Listed: January 1, 1991

#### US - California Proposition 65 - CRT: Listed date/Female reproductive toxin

Toluene (CAS 108-88-3)

Listed: August 7, 2009

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 04-02-2015  
**Version #** 01  
**NFPA ratings** Health: 2  
 Flammability: 3  
 Instability: 0

**NFPA ratings**



**Disclaimer**

This information is offered in good faith as typical values and not as a product specification. No warranty, expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

This product has been designed, manufactured and developed solely for general industrial use only. This product is not designed for, intended for use as, or suitable for, medical, surgical or other particular purposes. Users have the sole responsibility and obligation to determine the suitability of this product for any application, to make preliminary tests, and to confirm the safety of this product for their use. Users must never use this product for the purpose of implantation into the human body and/or injection into humans.

**Revision Information**

Product and Company Identification: Product and Company Identification  
 Composition / Information on Ingredients: Additional Components  
 Physical & Chemical Properties: Multiple Properties  
 Toxicological Information: Toxicological Data  
 Transport Information: Material Transportation Information  
 Regulatory Information: Regulatory Information  
 HazReg Data: Pacific Rim  
 GHS: Classification