

Hydraulic Oil VG32, VG46 (TO-OH32N, OH46N)	SDS No.	5025
TRUSCO NAKAYAMA CORPORATION	Revision Date	Mar. 31, 2025

## SAFETY DATA SHEET(SDS)

### 1 PRODUCT AND COMPANY IDENTIFICATION

Product Name : Hydraulic Oil VG32, VG46 (TO-OH32N, OH46N)  
 Company Name : TRUSCO NAKAYAMA CORPORATION  
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### 2 HAZARDS IDENTIFICATION

Hazards Category  
 Not applicable

Allocation of Label Elements  
 Pictogram  
 Not applicable

Signal Word  
 Not applicable

Hazard Statement  
 Not applicable

#### Precautionary Statement

##### Prevention

Before use, read the safe data sheet (SDS).  
 Keep out of reach of children.  
 Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
 Do not breathe dust/fume/gas/mist/vapours/spray.  
 Wash points of contact thoroughly after handling.  
 Wear protective gloves/protective clothing/eye protection/face protection/respiratory protection.

##### Response

In case of fire : Use dry chemical, carbon dioxide(CO2), and foam to extinguish.  
 IF SWALLOWED : Do NOT induce vomiting. Immediately call a POISON CENTER/doctor.  
 IF ON SKIN : Wash with plenty of soap and water.  
 If skin irritation or rash occurs : Get medical advice/attention.  
 IF INHALED : Remove person to fresh air and keep comfortable for breathing.  
 Get medical advice/attention if you feel unwell.  
 IF IN EYES : Rinse cautiously with water for several minutes. Get medical advice/attention.

##### Storage

Store in a well-ventilated place. Keep container tightly closed. Keep cool.

##### Disposal

Dispose of contents /container in accordance with local/regional/national/international regulations.

### 3 COMPOSITION/INFORMATION ON INGREDIENTS

#### Ingredients and Contents

Component name	CAS number	wt%
Mineral oil	Trade secret	90~100
Lubricating additives	Trade secret	<1

### 4 FIRST-AID MEASURES

#### Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 Call a physician if you feel unwell.

#### Skin

Wash with plenty of soap and water.

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Call a physician if you feel unwell.

#### Eye

Immediately flush eyes with plenty of water for at least 15 minutes.

Call a physician.

#### Ingestion

Rinse mouth. Do not induce vomiting.

Call a physician.

## 5 FIRE-FIGHTING MEASURES

### Extinguishing Media

Dry chemical, carbon dioxide(CO2), and foam

### Specific Fire Fighting

Must not use water to extinguish fires.

Quickly removed from the surrounding flammable.

The use of extinguishing agents specified.

Fire fighting is done from the windward.

On small fires use carbon dioxide (CO2) or dry chemical.

On large fires use dry chemical or foam.

Sealed containers that are exposed to high temperatures over the water to cool.

### Protection for Fire-fighter

Wear full body protective clothing with breathing apparatus.

## 6 ACCIDENTAL RELEASE MEASURES

### Personal Precautions

Wear protective equipments in case of operation.

### Environmental Precautions

Avoid release to the environment.

### Methods for Cleaning Up

Remove potential ignition source in vicinity as soon as possible.

Prepare extinguishing agent.

Prevent leakage by enclosing with nonflammables and collect into empty container by scoop or the like.

Absorbed to non-flammable dry sand, if a large amount of spill to prevent enclosed in embankment.

Spilled material is collected in a container that can be sealed, then remove to safe place.

Deposits, waste treatment is based on the local regulations.

Working from the windward, to evacuate people downwind.

## 7 HANDLING AND STORAGE

### Handling

Use in a well ventilated area.

Keep away from heat, spark and flames.

Use spark-proof tools and explosion-proof equipment.

After handling, wash well hands and face and rinse your mouth.

Facilities storing or utilizing this material should be equipped with an eye wash facility and a safety shower.

Leakage, overflow, to prevent scattering, we do not generate steam in vain.

In the handling area and deny unnecessary entry.

Resting place shall not bring contaminated protective equipment such as gloves.

Wear protective equipments when risk of exposure occurs.

To work in an enclosed area that you work with appropriate protective equipment with a local exhaust ventilation sufficient.

### Precautions

Do not breathe vapor or mist.

Handling of the outdoors, as much as possible to work from the windward.

### Handling Precautions for Safety

Avoid physical damage to containers.

Keep containers securely sealed when not in use.

### Storage

Fire prohibited strictly.

Keep away from sources of ignition.

Store in a cool, dry, well-ventilated area away from incompatible substances.

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Separate from oxidizing materials.  
 Store in a tightly closed container.  
 Safe containers and packaging materials  
 None in particular.

## 8 EXPOSURE/PERSONAL PROTECTION

### Engineering Controls

Handling equipment is used explosion-proof.  
 Attach an exhaust device to prevent vapor from staying.  
 That the equipment and shall become hot, and the source of ignition in the vicinity of the location, such as handling not been placed.  
 Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure limits.

### Exposure Limit Values

Chemical name	ACGIH
Mineral oil	TWA 5mg/m3(mist)

### Personal Protective Equipment

#### Respiratory Protection

Wear an organic gas mask or air-supplied respirator if necessary.

#### Skin Protection

Oil-resistant gloves

#### Eye Protection

Wear chemical worker's goggles.

#### Skin and body protection

Such as long-sleeved work clothes

#### Hygiene measures

Do not eat, drink or smoke during work.

Replacement of the adsorbent, such as the mask is performed each time or use plans.

## 9 PHYSICAL AND CHEMICAL PROPERTIES

Physical State	:	Liquid
Color	:	Light yellow
Odor	:	Oil odor
pH	:	Not available
Boiling Point(°C)	:	Not available
Melting Point(°C)	:	Not available
Flammability	:	Not available
Flash point(°C)	:	226
Auto-ignition Temperature(°C)	:	Not available
Flammability or Explosive Limits		
Lower	:	Not available
Upper	:	Not available
Vapour Pressure (KPa)	:	Not available
Vapour Density	:	Not available
Relative density(g/cm3)	:	0.87
Solubility	:	Insoluble in water
Partition Coefficient: n-octanol/water	:	Not available
Decomposition Temperature(°C)	:	Not available
Dynamic viscosity rate	:	Not available
Relative gas density	:	Not available
Particle properties	:	Not available

## 10 STABILITY AND REACTIVITY

### Stability

Stable under normal temperatures and pressures.

### Reactivity

No self-reactive

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#### Conditions to Avoid

Heat, flames, ignition sources and incompatibles.

#### Hazardous Decomposition Products

Carbon monoxide, carbon dioxide and other oxidized substances.

### 11 TOXICOLOGICAL INFORMATION

Chemical name	Acute toxicity (oral)	Acute toxicity (dermal)	Acute toxicity (inhalation: gas)	Acute toxicity (inhalation: vapour)	Acute toxicity (inhalation: dust, mist)	Skin corrosion / irritation	Serious eye damage / eye irritation
Mineral oil	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible
Lubricating additives	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible

Chemical name	Respiratory/skin sensitizer	Germ cell mutagenicity	Carcinogenicity	Toxic to reproduction	Specific target organs/systemic toxicity following single exposure	Specific target organs/systemic toxicity following repeated exposure	Aspiration hazard
Mineral oil	Respiratory sensitizer: Classification not possible; Skin sensitizer: Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible
Lubricating additives	Respiratory sensitizer: Classification not possible; Skin sensitizer: Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible	Classification not possible

### 12 ECOLOGICAL INFORMATION

Chemical name	Hazardous to the aquatic environment (Acute)	Hazardous to the aquatic environment (Chronic)	Hazard to the ozone layer	Residuality and decomposition	Ecological accumulation	Mobility in soil
Mineral oil	Classification not possible	Classification not possible	Classification not possible	No data	No data	No data
Lubricating additives	Classification not possible	Classification not possible	Classification not possible	No data	No data	No data

### 13 DISPOSAL CONSIDERATIONS

Dispose of contents / container in accordance with local/regional/national/international regulations.

### 14 TRANSPORT INFORMATION

UN Class

Not regulated.

UN No.

Not regulated.

Packing Group

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Not regulated.

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## 15 REGULATORY INFORMATION

Follow all regulations in your country.

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## 16 OTHER INFORMATION

### References

JIS Z 7253 (2019)

GHS data-base (NITE)

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